



# SAFETY DATA SHEETS

According to the UN GHS revision 9

Version: 1.0  
Creation Date: July 15, 2019  
Revision Date: July 15, 2019

## SECTION 1: Identification

### 1.1 GHS Product identifier

**Product name** 1,1'-azobis(1-cyclohexanecarbonitrile)

### 1.2 Other means of identification

**Product number** -

**Other names** 1-Azo-1-cyanocyclohexane; Azodicyclohexanonitrile;  
Cyclohexanecarbonitrile, 1,1'-azobis-

### 1.3 Recommended use of the chemical and restrictions on use

**Identified uses** Industrial and scientific research use.

**Uses advised against** no data available

### 1.4 Supplier's details

**Company** Shanghai Yien Chemical Technology Co., Ltd  
**Address** Building 6, 28 Yingong Road, Fengxian District, Shanghai  
Chemical Industry Zone, Shanghai, 201400, China  
**Telephone** +86-400-133-2688

### 1.5 Emergency phone number

**Emergency phone number** +86-400-133-2688

**Service hours** Monday to Friday, 9am-5pm (Standard time zone: UTC/GMT +8 hours).

## SECTION 2: Hazard identification

### 2.1 Classification of the substance or mixture

Self- reactive substances and mixtures, Type D

Acute toxicity - Category 4, Inhalation

Specific target organ toxicity – single exposure, Category 3

Hazardous to the aquatic environment, long-term (Chronic) - Category Chronic 2

### 2.2 GHS label elements, including precautionary statements

**Pictogram(s)**



**Signal word**

Danger

**Hazard statement(s)**

H242 Heating may cause a fire  
H332 Harmful if inhaled

H335 May cause respiratory irritation  
H411 Toxic to aquatic life with long lasting effects

**Precautionary statement(s)**

**Prevention**

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P234 Keep only in original packaging.  
P235 Keep cool.  
P240 Ground and bond container and receiving equipment.  
P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection/...  
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.  
P271 Use only outdoors or in a well-ventilated area.  
P273 Avoid release to the environment.

**Response**

P370+P378 In case of fire: Use ... to extinguish.  
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
P317 Get medical help.  
P319 Get medical help if you feel unwell.  
P391 Collect spillage.

**Storage**

P403 Store in a well-ventilated place.  
P410 Protect from sunlight.  
P411 Store at temperatures not exceeding ...°C/...°F.  
P420 Store separately.  
P403+P233 Store in a well-ventilated place. Keep container tightly closed.  
P405 Store locked up.

**Disposal**

P501 Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

## 2.3 Other hazards which do not result in classification

no data available

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## SECTION 3: Composition/information on ingredients

### 3.1 Substances

Chemical name	Common names and synonyms	CAS number	EC number	Concentration
1,1'-azobis(1-cyclohexanecarbonitrile)	1,1'-azobis(1-cyclohexanecarbonitrile)	2094-98-6	218-254-8	100%

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## SECTION 4: First-aid measures

### 4.1 Description of necessary first-aid measures

**If inhaled**

Move the victim into fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration and consult a doctor immediately. Do not use mouth to mouth resuscitation if the victim ingested or inhaled the chemical.

**Following skin contact**

Take off contaminated clothing immediately. Wash off with soap and plenty of water. Consult a doctor.

**Following eye contact**

Rinse with pure water for at least 15 minutes. Consult a doctor.

**Following ingestion**

Rinse mouth with water. Do not induce vomiting. Never give anything by mouth to an unconscious person. Call a doctor or Poison Control Center immediately.

### 4.2 Most important symptoms/effects, acute and delayed

Excerpt from ERG Guide 133 [Flammable Solids]: Fire may produce irritating and/or toxic gases. Contact may cause burns to skin and eyes. Contact with molten substance may cause severe burns to skin and eyes. Runoff from fire control may cause pollution. (ERG, 2016)

#### **4.3 Indication of immediate medical attention and special treatment needed, if necessary**

no data available

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### **SECTION 5: Fire-fighting measures**

#### **5.1 Suitable extinguishing media**

Excerpt from ERG Guide 133 [Flammable Solids]: SMALL FIRE: Dry chemical, CO<sub>2</sub>, sand, earth, water spray or regular foam. LARGE FIRE: Water spray, fog or regular foam. Move containers from fire area if you can do it without risk. Fire Involving Metal Pigments or Pastes (e.g. "Aluminum Paste") Aluminum Paste fires should be treated as a combustible metal fire. Use DRY sand, graphite powder, dry sodium chloride-based extinguishers, G-1® or Met-L-X® powder. Also, see ERG Guide 170. FIRE INVOLVING TANKS OR CAR/TRAILER LOADS: Cool containers with flooding quantities of water until well after fire is out. For massive fire, use unmanned hose holders or monitor nozzles; if this is impossible, withdraw from area and let fire burn. Withdraw immediately in case of rising sound from venting safety devices or discoloration of tank. ALWAYS stay away from tanks engulfed in fire. (ERG, 2016)

#### **5.2 Specific hazards arising from the chemical**

Excerpt from ERG Guide 133 [Flammable Solids]: Flammable/combustible material. May be ignited by friction, heat, sparks or flames. Some may burn rapidly with flare-burning effect. Powders, dusts, shavings, borings, turnings or cuttings may explode or burn with explosive violence. Substance may be transported in a molten form at a temperature that may be above its flash point. May re-ignite after fire is extinguished. (ERG, 2016)

#### **5.3 Special protective actions for fire-fighters**

Wear self-contained breathing apparatus for firefighting if necessary.

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### **SECTION 6: Accidental release measures**

#### **6.1 Personal precautions, protective equipment and emergency procedures**

Avoid dust formation. Avoid breathing mist, gas or vapours. Avoid contacting with skin and eye. Use personal protective equipment. Wear chemical impermeable gloves. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

#### **6.2 Environmental precautions**

Prevent further spillage or leakage if it is safe to do so. Do not let the chemical enter drains. Discharge into the environment must be avoided.

#### **6.3 Methods and materials for containment and cleaning up**

Collect and arrange disposal. Keep the chemical in suitable and closed containers for disposal. Remove all sources of ignition. Use spark-proof tools and explosion-proof equipment. Adhered or collected material should be promptly disposed of, in accordance with appropriate laws and regulations.

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### **SECTION 7: Handling and storage**

#### **7.1 Precautions for safe handling**

Handling in a well ventilated place. Wear suitable protective clothing. Avoid contact with skin and eyes. Avoid formation of dust and aerosols. Use non-sparking tools. Prevent fire caused by electrostatic discharge steam.

#### **7.2 Conditions for safe storage, including any incompatibilities**

Store the container tightly closed in a dry, cool and well-ventilated place. Store apart from foodstuff containers or incompatible materials.

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## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational Exposure limit values

no data available

#### Biological limit values

no data available

### 8.2 Appropriate engineering controls

Ensure adequate ventilation. Handle in accordance with good industrial hygiene and safety practice. Set up emergency exits and the risk-elimination area.

### 8.3 Individual protection measures, such as personal protective equipment (PPE)

#### Eye/face protection

Wear tightly fitting safety goggles with side-shields conforming to EN 166(EU) or NIOSH (US).

#### Skin protection

Wear fire/flame resistant and impervious clothing. Handle with gloves. Gloves must be inspected prior to use. Wash and dry hands. The selected protective gloves have to satisfy the specifications of EU Directive 89/686/EEC and the standard EN 374 derived from it.

#### Respiratory protection

If the exposure limits are exceeded, irritation or other symptoms are experienced, use a full-face respirator.

#### Thermal hazards

no data available

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## SECTION 9: Physical and chemical properties and safety characteristics

Physical state	1,1'-azodi-(hexahydrobenzonitrile) is a white to light colored solid substance. Insoluble in water and more dense than water. May cause irritation to skin, eyes, and mucous membranes. May be toxic by ingestion. If exposed to high temperatures or flames this material may ignite and burn with an intense flame. Dust may form an explosive mixture in air.
Colour	no data available
Odour	no data available
Melting point/freezing point	113-116°C
Boiling point or initial boiling point and boiling range	423.9°C at 760 mmHg
Flammability	no data available
Lower and upper explosion limit/flammability limit	no data available
Flash point	210.2°C
Auto-ignition temperature	no data available
Decomposition temperature	no data available
pH	no data available

<b>Kinematic viscosity</b>	no data available
<b>Solubility</b>	no data available
<b>Partition coefficient n-octanol/water</b>	no data available
<b>Vapour pressure</b>	2.15E-07mmHg at 25°C
<b>Density and/or relative density</b>	1.13 g/cm3
<b>Relative vapour density</b>	no data available
<b>Particle characteristics</b>	no data available

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## SECTION 10: Stability and reactivity

### 10.1 Reactivity

Dust may form an explosive mixture in air. Insoluble in water.

### 10.2 Chemical stability

no data available

### 10.3 Possibility of hazardous reactions

Self-decomposition or self-ignition may be triggered by heat, chemical reaction, friction or impact. May be ignited by heat, sparks or flames. 1,1'-AZODI-(HEXAHYDROBENZONITRILE) is an azo compound. Azo, diazo, azido compounds can detonate. This applies in particular to organic azides that have been sensitized by the addition of metal salts or strong acids. Toxic gases are formed by mixing materials of this class with acids, aldehydes, amides, carbamates, cyanides, inorganic fluorides, halogenated organics, isocyanates, ketones, metals, nitrides, peroxides, phenols, epoxides, acyl halides, and strong oxidizing or reducing agents. Flammable gases are formed by mixing materials in this group with alkali metals. Explosive combination can occur with strong oxidizing agents, metal salts, peroxides, and sulfides.

### 10.4 Conditions to avoid

no data available

### 10.5 Incompatible materials

no data available

### 10.6 Hazardous decomposition products

no data available

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## SECTION 11: Toxicological information

### Acute toxicity

- Oral: no data available
- Inhalation: no data available
- Dermal: no data available

### Skin corrosion/irritation

no data available

### Serious eye damage/irritation

no data available

### Respiratory or skin sensitization

no data available

### Germ cell mutagenicity

no data available

### Carcinogenicity

no data available

**Reproductive toxicity**

no data available

**STOT-single exposure**

no data available

**STOT-repeated exposure**

no data available

**Aspiration hazard**

no data available

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## SECTION 12: Ecological information

### 12.1 Toxicity

- Toxicity to fish: no data available
- Toxicity to daphnia and other aquatic invertebrates: no data available
- Toxicity to algae: no data available
- Toxicity to microorganisms: no data available

### 12.2 Persistence and degradability

no data available

### 12.3 Bioaccumulative potential

no data available

### 12.4 Mobility in soil

no data available

### 12.5 Other adverse effects

no data available

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## SECTION 13: Disposal considerations

### 13.1 Disposal methods

**Product**

The material can be disposed of by removal to a licensed chemical destruction plant or by controlled incineration with flue gas scrubbing. Do not contaminate water, foodstuffs, feed or seed by storage or disposal. Do not discharge to sewer systems.

**Contaminated packaging**

Containers can be triply rinsed (or equivalent) and offered for recycling or reconditioning. Alternatively, the packaging can be punctured to make it unusable for other purposes and then be disposed of in a sanitary landfill. Controlled incineration with flue gas scrubbing is possible for combustible packaging materials.

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## SECTION 14: Transport information

### 14.1 UN Number

ADR/RID: UN3226 (For reference only, please check.)

IMDG: UN3226 (For reference only, please check.)

IATA: UN3226 (For reference only, please check.)

### 14.2 UN Proper Shipping Name

ADR/RID: SELF-REACTIVE SOLID TYPE D (For

IMDG: SELF-REACTIVE SOLID TYPE D (For

IATA: SELF-REACTIVE SOLID TYPE D (For

reference only, please check.) reference only, please check.) reference only, please check.)

### 14.3 Transport hazard class(es)

ADR/RID: 4.1 (For reference only, please check.)

IMDG: 4.1 (For reference only, please check.)

IATA: 4.1 (For reference only, please check.)

### 14.4 Packing group, if applicable

ADR/RID: (For reference only, please check.)

IMDG: (For reference only, please check.)

IATA: (For reference only, please check.)

### 14.5 Environmental hazards

ADR/RID: Yes

IMDG: Yes

IATA: Yes

### 14.6 Special precautions for user

no data available

### 14.7 Transport in bulk according to IMO instruments

no data available

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## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations specific for the product in question

Chemical name	Common names and synonyms	CAS number	EC number
1,1'-azobis(1-cyclohexanecarbonitrile)	1,1'-azobis(1-cyclohexanecarbonitrile)	2094-98-6	218-254-8
European Inventory of Existing Commercial Chemical Substances (EINECS)			Listed.
EC Inventory			Listed.
United States Toxic Substances Control Act (TSCA) Inventory			Listed.
China Catalog of Hazardous chemicals 2015			Listed.
New Zealand Inventory of Chemicals (NZIoC)			Listed.
Philippines Inventory of Chemicals and Chemical Substances (PICCS)			Listed.
Vietnam National Chemical Inventory			Listed.
Chinese Chemical Inventory of Existing Chemical Substances (China IECSC)			Listed.
Korea Existing Chemicals List (KECL)			Listed.

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## SECTION 16: Other information

#### Information on revision

Creation Date July 15, 2019

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#### Abbreviations and acronyms

- CAS: Chemical Abstracts Service
- ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road
- RID: Regulation concerning the International Carriage of Dangerous Goods by Rail
- IMDG: International Maritime Dangerous Goods
- IATA: International Air Transportation Association
- TWA: Time Weighted Average
- STEL: Short term exposure limit
- LC50: Lethal Concentration 50%
- LD50: Lethal Dose 50%
- EC50: Effective Concentration 50%

## References

- IPCS - The International Chemical Safety Cards (ICSC), website: <http://www.ilo.org/dyn/icsc/showcard.home>
- HSDB - Hazardous Substances Data Bank, website: <https://toxnet.nlm.nih.gov/newtoxnet/hsdb.htm>
- IARC - International Agency for Research on Cancer, website: <http://www.iarc.fr/>
- eChemPortal - The Global Portal to Information on Chemical Substances by OECD, website: [http://www.echemportal.org/echemportal/index?pageID=0&request\\_locale=en](http://www.echemportal.org/echemportal/index?pageID=0&request_locale=en)
- CAMEO Chemicals, website: <http://cameochemicals.noaa.gov/search/simple>
- ChemIDplus, website: <http://chem.sis.nlm.nih.gov/chemidplus/chemidlite.jsp>
- ERG - Emergency Response Guidebook by U.S. Department of Transportation, website: <http://www.phmsa.dot.gov/hazmat/library/erg>
- Germany GESTIS-database on hazard substance, website: <http://www.dguv.de/ifa/gestis/gestis-stoffdatenbank/index-2.jsp>
- ECHA - European Chemicals Agency, website: <https://echa.europa.eu/>

**Any questions regarding this SDS, Please send your inquiry to [sds@xixisys.com](mailto:sds@xixisys.com)**

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